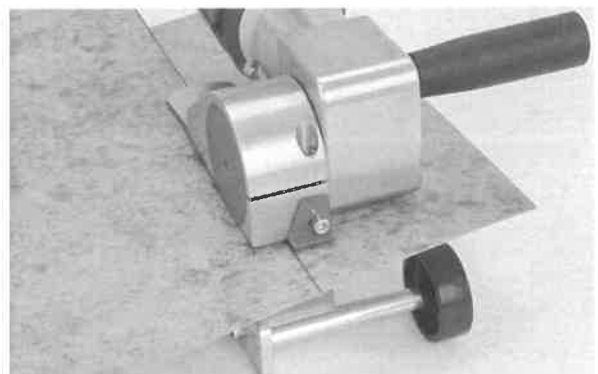
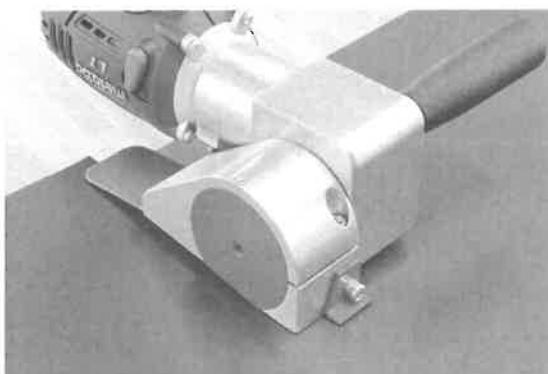


## The Cutting Operation

The cutting operation proper requires the following preparations:

- 1.) Insert the battery.
- 2.) Set the rotation selector switch (11) to forward movement – make a short test run by pressing the ON-OFF switch (9) slightly.
- 3.) Put the machine into position at the edge of the sheet metal
  - ⓘ Avoid acute angles
  - ⓘ Minimum width for cutting strips  $\approx 10\text{ mm}/0.39''$
- 4.) Start the cutting operation by pressing ON-OFF switch slightly and guide the machine through the sheet metal
  - ⓘ The sheet metal must be free from oil and grease, otherwise it will slip through the rotary shear blades.
- 5.) Set the rotation selector switch to neutral (center) position after stopping work.



- ⓘ Should the tool stop while cutting, go into reverse and move the tool carefully towards the beginning of the cut. Never spin the wheels, or the polyurethane coated aluminium rings will be damaged.