

Improved Installation of Traction Rings for 1020 C2

Required materials

- Cutting wheel
- Traction ring with red PU coating
- Small piece of 22–24 ga sheet metal cut to fit inside the traction ring
- Sturdy metal plate that won't bend

Instructions

1. Lightly lubricate the aluminum inside of the traction ring. DO NOT oil the red PU coating!
2. Place the traction ring on the cutting wheel. Push the traction ring down so it will stick to the cutting wheel. Place the piece of sheet metal inside the traction ring (see second image).
3. Take the assembly and place the aluminum face of the traction ring against the metal plate. Ensure the sheet metal piece stays in place inside the traction ring.
4. Use your bench vise to carefully and evenly press the traction ring onto the cutting wheel. Traction ring and cutting wheel must stay parallel the whole time.
5. The piece of sheet metal is there to ensure the traction ring does not get pushed down all the way. A slight gap should remain between the PU of the traction ring and the cutting edge.
6. Finished

